Appendix A: Optional Serial Port Information

CONNECTING THE SERIAL DEVICE

The COM1 serial port is a full duplex RS-232 port designed for connection to a host computer. Figure A-1 shows the serial port pinout. Figure A-2 shows a suggested cable diagram for a PC-type computer. The cable shown in Figure A-2 is a standard Transcell cable – Model NMC-1.

1. Plug the serial device cable (not included) directly into the DSUB9 serial port connector.

Pin No.	Pin Name	Signal Level
2	Receive Data	RS-232
3	Transmit Data	RS-232
5	Signal Ground	RS-232

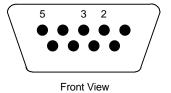


Figure A-1: Pin assignments for the COM1 serial port connector

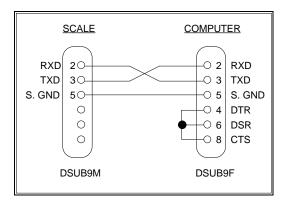


Figure A-2: Cable Diagram for Scale to Computer

COMMUNICATION SETTINGS

The ESW scale has the following fixed communication settings: Baud: 9600, Data Bits: 8, Parity: None, Stop Bits: 1

More →

COMMUNICATION PROTOCOL

The ESW uses a demand type of serial communication protocol for its serial interface port. A host device must send a single ASCII character command to the scale. If the scale is not in an error state, it will accept and act upon that command. If the scale *is* in an error state, it will not respond at all. Error conditions include motion and overload.

The ASCII character commands are summarized in Table A-1. The serial data format for the "P" or "PRINT" command (oz/g) is shown in Figure A-3. The serial data format for the "P" or "PRINT" command (lb-oz) is shown in Figure A-4.

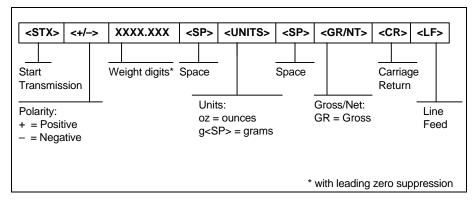


Figure A-3: Serial Data Format for "PRINT" Command (g/oz)

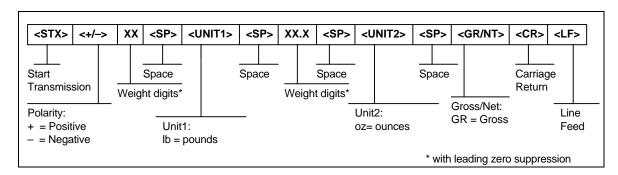


Figure A-4: Serial Data Format for "PRINT" Command (Ib-oz)

ASCII Character Command	Function	Error States (Scale won't respond)
"P" or "p"	Print displayed data to serial port	Scale Overload
	in format shown in Figure 1-1	2. Scale in Motion
Z" or "z"	Zeroes the scale	1. Scale Overload
		2. Scale in Motion
"C" or "c"	Toggles scale among oz, g, and lb-oz units.	None

Table A-1: Summarization of ASCII Character Commands